

			Welde	rs Cer	tificate	е	Precisely R	
							Precisely R	
3	Designation: EN IS	SO 9606-1	111 T BW FM1	B s8.0	0114 H-L	.045 ss nb		
-	WPS - Reference:	1			Refere	ence No:		
5	Document No. (if applicable)							
	Welder's Name:		7hiuko					
			Zhivko					
	Identification:	74050						
	Method of Identification:	Persor	ersonal identity number					
	Date and place of birth:	5/5/19	/5/1974 in Beloslav					
10	Employer:	Epozid	Epozid BG Varna EOOD					
11	Code / Testing Standard:	DIN E	N ISO 9606-1:2017	7				
	Comments:							
	Supplementary fillet weld tes	st: yes						
12	Job knowledge:	fulfilled						
13	and the modes		Test p	iece		Pango	of qualification	
100000	Welding process(es):		11		922	Range of qualification		
-	Product type (plate or pipe):		Т			111 P.T.		
T. V.	Type of weld:		BV		SONWIN	P, T BW, FW		
	Material group(s):		1.2			BVV, FVV		
eU!	Filler material group(s)	A THE REAL PROPERTY.	FM		Salah E	FM1, FM2		
18	Filler material (Designation):		В		JEET AND	Root: B; other: A, RA, RB, RC, RR, R, B		
40								
	Shielding gas:							
20	Auxiliaries / Flux:	100						
21	Type of current and polarity	The control of		=+				
21		Material thickness (mm): 8.00			-000	3.00, 46.00		
22	Deposited thickness 8.00 Outside pipe diameter. (mm): 114.00				3.00 - 16.00 ≥ 57.00			
24	Weld details:			ss nb		ss nb, ss mb, bs, ss gb, ss fb		
25	Additional information is available on attached sheet and / or WPS						5, 50, 00 gs, 00 is	
26			Performed and		g Authority	TÜV Rheinland Indu	strie Service GmbH	
27	Type of test		accepted					
30	Visual testing		X	Certificate No.:		01 220 BG/S-18 639		
31	Radiographic testing	Radiographic testing X Examiner:		r:	Bissera Nikolova			
				Place / D	ate.	Sofia, 6/27/2018		
				1/40	VRhe	2/2/10/100		
	- MENTAL DE L'ANDRE DE			-//	A	PX ////		
				Untersch	rift / Stemp	el: WWW		
37	*) Append separate sheet, if	required		0			ENDERS MACAS.	
				Date of w	velding:	6/19/2018		
				Validity o	7: 5	6/18/2021		
38	According 9.3a: Confirmation	of the validity	by welding coordin	ator / exam	ine Pexam	ining body for the following	ng 6 month (refer to 9.2)	
39	Date Signat	ture	Position or Title		Date	Signature	Position or Title	
		THE REPORT	WINTER BUCKER	97.00	The state of the s	The service of the se	ashtersame to the second	
						NOW THE RESERVE		
	property of the second					And the second s		

Date	Signature	Position or Title	Date	Signature	Position or Title
TOTAL STREET	WET THE RULE OF		OF GRANGES	SEMETHOUSEPELL	
10 mg (c)				NO.	
ALC: VERY					
440	HIND THE PARTY		er of the order	A CELL TO THE	
	BETTA BETTA			551	
377 12-149	555575 jent			E and Land	

Edition of standard: EN ISO 9606-1:2017

Welders Certificate

Precisely Right.

5 6	WPS - Reference:	1	Pefe	erence No:					
6		NPS - Reference: 1			Reference No:				
6	Document No. (if applicable):								
	Welder's Name:	Nikolov, Diyan							
/	Identification:	8404171063							
	Method of Identification:	Personal identity number							
	Date and place of birth:	4/17/1984 in Provadiya							
10	Employer:	Epozid BG Varna EOOD							
11	Code / Testing Standard:	DIN EN ISO 9606-1:2017							
	Comments:								
	Comments.								
	Supplementary fillet weld test:	yes							
	Job knowledge:	fulfilled							
13	oob knowledge.		T.						
	Welding process(es):	Test pie		Range of qualification					
	Product type (plate or pipe):	111 T		111					
	Type of weld:	BW		P, T					
	Material group(s):	1.2		BW, FW					
10	Filler material group(s)	FM1		FM1, FM2					
18	Filler material (Designation):	В		Root: B; other: A, RA, RB, RC, RR, R, B					
165					THE REPORT OF THE PARTY OF THE				
- 1	Shielding gas:								
20	Auxiliaries / Flux:		De Contraction						
24	Type of current and polarity	=+							
21	Material thickness (mm):	8.00		The state of the s					
22	Deposited thickness Outside pipe diameter. (mm):	8.00 114.00		3.00 - 16.00					
	Welding position(s):	H-L04		≥ 57.00					
	Weld details:			H-L045, PA; BW: PC, PE, PF; FW: PB					
	Weld details: ss nb ss nb, ss mb, bs, ss gb, ss fb Additional information is available on attached sheet and / or WPS								
26		Performed and	Inspecting Authorit	ty: TÜV Rheinland Indu	strie Service GmbH				
27	Type of test	accepted							
30	Visual testing	X	Certificate No.:	01 220 BG/S-18 638					
31	Radiographic testing			Bissera Nikolova					
			Examiner: Place 1 Pate: 6 / //	Sofia, 6/27/2018	EN MOUNT TO				
			20	P2 (10)					
JO!	A CHEST AND A CARSON			10 XC					
			Unterschrift / Stem		7				
37	*) Append separate sheet, if require	red							
	NEW TOSTER STATES		Date of welding:	6/19/2018 6/18/2021					
			Validity of jon	6/18/2021					
20	According 0 20. Confirmation of the	a contratito de constatione a constation		The state of the s					
	According 9.3a: Confirmation of the	e validity by welding coordina	tor / examine / exan	nining body for the followin	ng 6 month (refer to 9.2)				
39	Date Signature	Position or Title	Date	Signature	Position or Title				
			The milestones		SELEVATED CONTINUES				
		TO THE WAY OF THE PARTY.		En House and Land					
69	THE WATER STREET	AND THE REPORT OF THE PARTY OF			The state of the s				
ING	Market Market Company of Market Company	GSV WEST STREET	SVE CONTRACTOR						
	CHANGE OF THE STREET								
ı									